

Work Order ID 52701

October 8, 2009 10:16:16 AM



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Item ID: D130-787-013

Revision ID: B

Item Name: Traffic Advisory System Mounting Provisions

Start Date: 10/09/09 Start Qty: 2.00

Required Date: 10/12/09 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: *W*

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9479

A

DSI 9481

A

IIN-D130-787

B

100

0.00



DC

Document Control

Memo

Photocopy bluefile and type labels per PPP D130-787-013 CHG 001

MF 09-10-09

110

Pick Kit

0.00



Packaging

Packaging

Memo

PULL FROM STOCK:

2 X D130-787-013 B52164

REMOVE 1 X LED41-14-ED-E05LM FROM EACH KIT, REMOVE SWITCH BODY AND REPLACE IT WITH LED-42-14 TO REPLACE THE SWITCH BODIES:

1)REMOVE LED CAP FROM P/N LED41-14-ED-E05LM

2)INSTALL LED CAP ON P/N LED-42-14

3)RE-LABEL PART LED-42-14LED-E05LM

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Item ID: D130-787-013

Accept



Setup Start



Revision ID: B

Item Name: Traffic Advisory System Mounting Provisions

Stop



Start Date: 10/09/09 Start Qty: 2.00



Required Date: 10/12/09 Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

still a cugoo

2

09-12-03

130



Packaging

Packaging

Memo

RE-PACKAGE USING NEW B/N
NEW LABELS AND DSI9479 REQ'D

0.00

0.00

09-12-3

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/12/08

MF 09-12-07

Picklist Print

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Work Order ID: 52701

Parent Item: D130-787-013RevB

Parent Item Name: Traffic Advisory System Mounting Provisions

Start Date: 10/09/09

Required Date: 10/12/09

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D130-787-013RevB		Manufactured	No				Each	0.0000	0.0000			
Traffic Advisory System Mounting Provisions												
LED-42-14		Purchased	No				Each	4.0000	2.0000			
Annunciator, Traffic												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

112777

4

4

M112777-12

52164

502/10/08

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 09.09.23	Job No.: 00269	ADR Yes/No: N	ADR Date:	ECN #: 09- 677
Product No.: D130-787		Created By: KB	Approved By: <i>[Signature]</i>	
Product Name: TAS Installation		Checked By: <i>[Signature]</i>	General Manager Approval: NA	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	Y	<i>EC/MD</i>	
Production Document Control	Y	<i>BG</i>	
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change: Change P/N LED-41-14-ED-E05LM to LED-42-14-ED-E05LM

Documents Affected:
DSI 9481 REV. A
MDL-D130-787 REV. D

PARTS MUST COMPLY ☒ Y PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3		N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.10.05 <i>[Signature]</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.10.05 <i>[Signature]</i>
10	Update Controlled PDF Files	Y	KJ		09.10.05 <i>[Signature]</i>
11	Update Master Document List (MDL)	Y	KB	MDL-D130-787 REV. D	18 FOR KB 09.10.05
12	Update Document Record (DR)	Y	KJ	Rev. B	09.10.05 <i>[Signature]</i>
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.10.05 <i>[Signature]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.10.05 <i>[Signature]</i>
22					
23					

Description / Action:
ENSURE ALL IN STOCK LED-41-14-ED-E05LM GET NEW SWITCH BODY LED-42-14.
UPDATE ROUTING/ESTIMATE/BOM FOR D130-787-013 TO MATCH DSI 9481.
ENSURE ALL D130-787-013 GOING INTO STOCK INCLUDE LED-42-14-ED-E05LM PER DSI 9481

TO CORRECT CURRENT PARTS IN STOCK, ORDER LED-42-14 AND REPLACE CURRENT LED-41-14-ED-B05LM SWITCH BODIES WITH LED-42-14 SWITCH TO REPLACE THE SWITCH BODIES:

- 1) REMOVE LED CAP FROM P/N LED-41-14-ED-B05LM.
- 2) INSTALL LED CAP ON P/N LED-42-14.
- 3) RELABEL PART LED-42-14-ED-B05LM.
- 4) RETURN TO STOCK.

52701

ECN Verified & Complete: _____ Date: _____

L Lacelle

From: Kevin Barton [kbarton@dartaero.com]
Sent: September 23, 2009 1:07 PM
To: 'Mike Petsche'
Cc: 'Alan Stocker'; 'BILL B (BILL B)'; 'Chris Provencal'; dans@dartaero.com; 'David Duval'; 'David Shepherd'; ericc@dartaero.com; 'H. Siemens'; 'Jason Murdoch (E-mail)'; 'Jean-Luc Menard'; 'Kim Johnston'; 'Linda Lacelle'; 'Marc Bellavance'; 'Melanie Fauteux'; 'Siân Willems'; 'Susanne Sheldon (Susanne Sheldon)'
Subject: D130-787-013 Under Review
Attachments: URF D130-787-013.pdf

P/N: LED-41-14-ED-E05LM needs to be changed to P/N: LED-42-14-ED-E05LM and all stock needs to be converted to LED-42-14-ED-E05LM by removing the switch body and replacing it with LED-42-14. *PO 10659* *1 erch*

DSI 9479 to be released shortly on ECN 658. *4 sftu*

Best Regards,

Kevin Barton

Electronics Engineering Technologist - Avionics

DART aerospace Ltd.

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52201

Under Review Notification

Raised By: K. Barton

Date: 09.09.23

Product #: D130-787-013

Product Name: EC-130 TAS Installation.

Drawing/Kit Number	Drawing/Kit Description	Quantity on Hand (Stock)	Quantity on Order (Production)	Quantity Allocated (Customer Order)	HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise customers	Stop Production	Re-Work Stock	IPP Under Review	Blue File Under Review	ECN #	Instructions
D130-787-013	EC-130 TAS Installation	X			X				X	X	X	677	Change P/N.

Description of issue:

It was discovered that P/N LED-41-14-ED-E05LM is a single pole switch and it needs to be a double pole switch.

Change P/N LED-41-14-ED-E05LM to LED-42-14-ED-E05LM using switch body LED-42-14.

All new parts ordered to be LED-42-14-ED-E05LM

DSI 9481 to be released shortly on ECN 677.

Distribution:

General Manager
Production Manager
Director Quality Assurance
Design Manager
Chief Engineer

Production Engineering Coordinators
Quality Assurance Coordinator
Quality Control Coordinator
Order Processing
Customer Technical Support

Engineering Project Managers
Engineering Clerk
Marketing